Approved For Release 2005/06/01 : CIA-RDP80-00809A000500760052-8

				L INTELEGE	ET			
-			CENTRA	L INTELLIGE	ICE AGENC	Y		
			INFORT	MATION	REPO	RT		
00111						25X1		
COU	NTRY:	USSR					DATE DISTR.	APRIL 52
SUB.	IECT :	Zavod #	l, Podberes	je, USSR			NO. OF PAGES	
PLAC							NO OF FUO	0 -
	JIRED				25X1		NO. OF ENCL	5. 2
DATE					20/(1		SUPPLEMENT	ТО
ACQL	IRED			<u>.</u>	25X1		REPORT NO.	
DATE	OF IN	FORMATIO	N		20/(1			
THIS .	DOCUMENT CONTA	INS INFORMATION AF	PECTING THE NATIONAL DE INDOPTITLE ID, SECTION	/1 = 11 1 7 2 1 2 2	531.110	IO LINE	\/A/ ATED ATE	ODMATION
- AND 7-	M OF ITE CONTE	THE REPRODUCTION	. ITS THANGERS IN OR BY AN UNAUTHORIZED PERS OF THES FORM IS PROHES!	2	5X1	IS UNE	VALUATED INF	ORMATION
			en a la l					
Gen	eral							
25X1								
25X1 25X1	eral Podber Zavod	'es je #1.7				tr	ne Organiza	tion of
25X1 25X1	Podber	'esje #1 <u>.</u> 7				tr	ne Organiza	tion of
25X1 25X1 25X1 25X1	Podber Zavod	#1 <u>.</u> /	of seanla	ness as th	Pre wore		it was us	ed in
25X1 25X1 25X1 25X1	Podber Zavod the pr	#1./	of seaplar	ny seaplan	e parts.	two c	it was us old seaplan	ed in
25X1 25X1 25X1 25X1	Podber Zavod the printer plimain the fi	#1./ Coduction ant, as cuilding rest two	well as mar was complet months were	ny seaplan tely empty e devoted	e parts, when th to uncra	two c inclu e Germ	it was us did seaplan ding float arrive achiery a	ed in es behind s. The d, and
25X1 25X1 25X1 25X1	rodber Zavod the pr the pl main the fit equippe plant	#1./ Coduction ant, as puilding rst two ment ship in Halle	well as man was complet months were ped from the . The mach	ny seaplan tely empty e devoted ne Junkers ninery arr	e parts, when th to uncra plant i ived in	two of include German ting of the control of the co	it was us ld seaplan ding float ans arrive achinery a cau and the condition.	ed in es behind s. The d, and nd Siebel The
25X1 25X1 25X1 25X1	rodber Zavod the printer plant be quipment soviet	#1./ Coduction ant, as cuilding rst two ment ship in Halle s had or	well as man was complet months were ped from the . The mach dered the n	ny seaplan tely empty e devoted ne Junkers ninery arr machinery	e parts, when the to uncra plant i ived in packed f	two of include German Dess	it was us ild seaplan ding float ans arrive achinery a and the condition.	ed in es behind s. The d, and nd Siebel The
25X1 25X1 25X1 25X1	the protection the plant soviet months was sp	roduction ant, as puilding rst two ent ship in Halle shad or before ent in p	well as man was complet months were ped from the The mach dered the m they ordere reserving a	ny seaplan tely empty e devoted ne Junkers ninery arr machinery ed the per and cratin	e parts, when the to uncra plant i ived in packed for sonnel tent the market ma	two control include German Dessignood control ransferchine	it was us old seaplant ding float ans arrive achinery a au and the condition. pment seventred. This tools. Up	ed in es behind s. The d, and nd Siebel The ral s time
25X1 25X1	the protection the protection the protection the protection to the protection the	roduction ant, as building rst two ment ship in Halle shad or before ent in pul, the che groun	well as man was complet months were ped from the . The mach dered the mach they ordered reserving a rates were d and were	my seaplantely empty a devoted ne Junkers armachinery armachinery at the perand cratin literally found sca	e parts, when the to uncra plant i ived in packed f sonnel te ma rolled thered a	two contractions two contractions to the contr	it was us ald seaplan ding float arrive achinery a au and the condition. pment seven red. This tools. Up the railroad the tracks	ed in es behind s. The d, and nd Siebel The ral s time on cars
25X1 25X1 25X1 25X1	the protection the protection the protection the protection to the protection the	roduction ant, as building rst two ment ship in Halle shad or before ent in pul, the che groun	well as mar was complet months were ped from the . The mach dered the mach they ordered reserving a rates were	my seaplantely empty a devoted ne Junkers armachinery armachinery at the perand cratin literally found sca	e parts, when the to uncra plant i ived in packed f sonnel te ma rolled thered a	two contractions two contractions to the contr	it was us ald seaplan ding float arrive achinery a au and the condition. pment seven red. This tools. Up the railroad the tracks	ed in es behind s. The d, and nd Siebel The ral s time on cars
25X1 25X1 25X1 25X1	the protection the protection the protection the protection to the protection the protection that the protection that the protection the protection the protection that the protection the protection the protection that the protection the protectio	roduction ant, as building rst two ment ship in Halle shad or before ent in pul, the che groun	well as man was complet months were ped from the . The mach dered the mach they ordered reserving a rates were d and were	ny seaplantely empty e devoted ne Junkers ainery arr machinery ed the perand cratin literally found scapmitrov (5)	e parts, when the to uncra plant i ived in packed fronnel tg the marolled ttered a 60 17' N	two contractions two contractions to the contr	it was us ald seaplan ding float arrive achinery a au and the condition. pment seven red. This tools. Up the railroad the tracks	ed in es behind s. The d, and nd Siebel The ral s time on cars
25X1 25X1 25X1 25X1	the protection the protection the protection the protection to the protection the protection that the protection that the protection the protection the protection that the protection the protection the protection that the protection the protectio	roduction ant, as building rst two ment ship in Halle shad or before ent in pul, the che groun	well as man was complet months were ped from the The mach dered the m they ordered reserving a rates were d and were ops below I	my seaplantely empty a devoted ne Junkers armachinery armachinery at the perand cratin literally found sca	e parts, when the to uncra plant i ived in packed fronnel tg the marolled ttered a 60 17' N	two contractions two contractions to the contr	it was us ald seaplan ding float arrive achinery a au and the condition. pment seven red. This tools. Up the railroad the tracks	ed in es behind s. The d, and nd Siebel The ral s time on cars
25X1 25X1 25X1 25X1 25X1 25X1	the protection the protection the protection the protection to the protection the protection that the protection that the protection the protection the protection that the protection the protection the protection that the protection the protectio	roduction ant, as uilding rst two ment shir in Halle is had or seent in pul, the continue three st	well as man was complet months were ped from the . The mach dered the mach they ordered reserving a rates were d and were	ny seaplantely empty e devoted ne Junkers ainery arr machinery ed the perand cratin literally found scapmitrov (5)	e parts, when the to uncra plant i ived in packed from the marolled trered a 6° 17' N	two contractions two contractions to the contr	it was us ald seaplant ding float tans arrive achinery a au and the condition. pment seven red. This tools. Up to railroad the tracks 30' E).	ed in es behind s. The d, and nd Siebel The ral s time on cars

(20)

25X1

SECRET 25X1 _[-2in July 1949 another administration building was to be built in front of the 25X1 old main building. This would have enabled the workshop offices to move out of the workshops, giving the latter more 25X1 25X1 There were no 25X1 preparations made for carrying on the work underground, since the plant had no basement. None of the other buildings had 25X1 basements either 25X1 Site Layout See Enclosure (A), drawn to a 1:2000 scale. The dimensions of the fenced area were taken from USAF Target Complex Mosaic 0154-9852-25M of Ivankovo. Except for the fence (Point 5) 25X1 25X1 3. site layout of Zavod #2: Point 1 Lake Moscow Point 2 Cross-section of the Dike Point 3 Road Five m wide, dirt-covered. Point 4 Barriers These were raised for traffic by plant guards armed with carbines. Point 5 Dural Fence This fence was 3 m high and in good condition. Sheets was used for the bottom half of the fence, and spaced extrusions, akin to a picket fence, formed was bog. Point 6 Westellisc Stort windermes, approximately six meters above the grounds each had a wooden house on top. The towers had semedlinghed and were manned by one guard, acmed with a carbine. Point 7 Concrete Road 25X1 This road, 10 m wide, led over the dike. Large concrate slab there, resting partly on the dike and partly on the fill for the road. Point 8 Blockhouse. A log building, 16x10x5 m, single-storied and which had a tar paper covered gable roof. Part of the building housed LIC, a group of Soviets who were responsible for maintaining liaison with the flight testing groups at Ramenskoye (55° 34° N = 38° 14° E) or at other airfields. 25X1 25X1

	-	2	5X1	
05.74	SECRET			
25X1	~3·			

Dr Wende, of the Siebel Group's Department 18, occupied part of the building. Dr Wehde's work 25X1 closely related to the field of radar. In June 1950 three ships similar to mine sweepers on Lake 25X1 these ships were engaged in some activity connected with the blockhouse building because 25X1 signals were exchanged by means of blinker 25X1 lights and flag semaphore. 25X1

Point 9 Shooting Stand

A steel frame set in a concrete foundation, with two adjustable T-beams. Guns were bolted on these T-beams. was in connection with tests The only firing was in connection with tests on experimental fuel tanks. The fuel tanks had many small tubes inside of them to reduce the effect of leakage from gunfire.

Point 10 Liquid Rocket Test Stand

The Walter-Ofen liquid rocket power plant was tested here. It had a steel frame set in a concrete foundation. This area was "off limits" to all Germans not actually working on the power plant.

Point 11 POL Warehouse

A one story brick building, 12 x 6 x 3.5 m, which had a flat tile roof. Primarily, kerosene, gasoline, hydraulic oil and various other oils were stored in 100 liter metal

25X1 barrels. 25X1

About 25-30 barrels of various liquids were stored in this building at all times. Fuel was delivered almost continually, whenever tests were being run. fireman was always stationed nearby, and there were several foam fire extinguishers in the immediate vicinity.

Point 12 Fire Extinguisher Test Building

A brick building, 12 x,4.5 x 3 m, which had a flat wooden roof covered with tar paper. Measuring instruments and equipment used in the experimental aircraft fire extinguishing system, being developed by Boris von Schlippe (of OKB-1, Dept 21), were kept here. Various wires were conducted from within the building to the outside area to the JUMO 004, which was undergoing tests.

Point 13 JUMO 004 Engine

In testing, fire extinguisher systems were installed on this engine.

Point 14 Fire Wall

Constructed of steel-plate, and used as a shield against flames from the engine during testing.

	SECRET	25X1	
25X1 □	_//_		

Point 15 Greenhouse

The greenhouse had a steel frame, glass top and sides, and was 18 x 8 x 2.5 m. It furnished flowers for the administrative offices; vegetable gardens surrounded it.

Point 16 Carpenter Shop

A brick building, 40 x 16-18 x 10-12 m, two storied, and having a gable roof, covered with red tile. The shop had no connection with aircraft construction; it furnished the plant with wooden desks, tables, benches, etc.

Point 17 Fuel Bunker

This area, resembling an earthen mound, was about 12 x 12 m. Fuel for the Walter-Ofen (liquid rocket power I heard that this fuel plant) was stored underground. was referred to as "T und C Stoffe" (T and C stuff). 25X1 there was a high per-25X1 centage of hydrogen peroxide in it. It arrived in Bolshoi Volga in tank cars, via the railroad 25X1 25X1 The fuel was loaded from the railroad cars into tank trucks and brought to the plant, where it was emptied into special 25X1 tanks. These tanks were underground The liquids were continually watched by members of the Siebel chemical group, who took temperatures daily, compiled data, etc of the stored fuels. the liquids were delivered at "100 something" and when they reached "82 something", they were no longer usable. 25X1 25X1 25X1 these figures were comparable to octane ratings in gasoline.

a tank explode while it was being filled with

liquid. Point 18 First Aid Building

A brick structure, 13 x 8 x 9 m, which had a tar paper covered gable roof. A doctor and three nures were employed in this building and administered first aid treatment only.

it still contained some of the

Point 19 Wind Tunnel

25X1

25X1

(a) An L-shaped building, 14 x 10 m which housed a small open-ended wind tunnel. The exhaust and of the tunnel faced the main plant building. The wing near the plant was one story high and had a slightly gabled steel framed glass roof. The rest of the building was two storied, with a steep gable roof; the second story extended over the upstream end of the wind tunnel. The tunnel was built from plans which had been begun in Dessau. The plans were completed and the tunnel built, after the Germans arrived in Podberesje. The tunnel was first run in March of 1948. It was designed for low speed continuous and high speed intermittent operation, but the speed ranges for each type of operation are unknown to me.

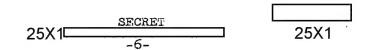
25X1	SECRET	25X1
23/11	-5-	

- (b) The tunnel was a straight open-ended type, 2.5 3.0 m long; the diameter at the throat was 1.2 m. The diameter could be varied by changing wooden inserts, but the length of the test section was fixed. Except for the throat inserts, the tunnel was made of welded steel plate. plexiglass viewing windows, each 30 x 40 cm, were installed on opposite sides of the test section. There was a cylindrical section of the tunnel downstream from the model which was followed by a section that flared out like a funnel. These sections were not changed for different tests. 25X1 no screens or deflectors in the upstream end.
 - (c) For low speed continuous operation, ambient air was forced through the tunnel by means of a fan powered by one JUMO 004 engine. Details of the engine to fan drive JUMO 004 engine. Details of the engine to fan drive mechanism are unknown to me. For high speed intermittent operation, the tunnel intake was connected to a pressure vessel by means of several tubes about 7 cm in diameter. A hand operated, quick acting valve and hand adjustment valves were also installed between the tunnel and pressure vessel. The pressure tank was made of steel of unknown thickness. It was cylindrical and measured 1.5 x 3-3.5 m. An electrically driven compressor (power unknown), filled the tank to an unknown pressure. There were provisions for filtering and drying the air between the compressor and the tank. There was no vacuum chamber. was no vacuum chamber.
- .(d) Main parts of the force measuring system came from Dessau. Minor parts, not available, were made in the plant 25X1 were usually mounted on a single strut, but [one set-up where clastic cords were used, presumably to study oscillations of the model. An optical system was planned, but had not been incorporated by September 1950.
 - (e) A model building shop was located in the wind tunnel building. In this shop, models of steel, laminated compressed wood (brought from Dessau, and unavailable in the USSR), and combinations of both materials were made.
- wing, empennage, half span, and complete scale models. Full span steel models up to 40-50 cm were tested in this 25X1
- tunnel. Models to be tested by ZAGI (Central Institute of Aerodynamics and Hydrodynamics; in Moscow were made of both laminated compressed wood (EF-132) and steel (EF-140). The 25X1 largest of these was a full-span model of the RF-140 with a span of approximately 2.5 m. The largest half-span model sent to Moscow measured about 1.75 - 2.0 m from the center-
- line to the wing tip. 25X1 a test was run on a nair-span model, 25X1

from centerline to wing tip, at speeds in excess of Mach 1 for 1.0-1.2 minutes. At the end of this time the pressure 25X1 chamber was exhausted. ______ results of the wind tunnel tests at Podberesje were very good, since most of these tests were checked by ZAGI in their own wind tunnel and corrections of original data were seldom made.

Point 20 Roads

The road (Point 7), was concrete-paved. The road from the entrance (Point 28), along the plant and around the concrete apron (Point 29), was also concrete; the other roads were dirt-dovered - with small field stones (not gravel).



Point 21 Warehouse

A brick building, 70 x 14 x 3.5-4.0 m, one story, which had an almost flat wood roof, covered with tar paper. Equipment and materials used in aircraft construction were stored here. Germans were not permitted free access to this building.

25X1

material was stored in bins and racks in a rather orderly fashion.

Point 22 Boiler House

A brick building, 35 x 25 x 15 m, three stories high, which had a gable roof, with a steel frame and glass covering. It contained three traveling-grate boilers and one generator, make unknown, and generating capacity unknown. The entire installation in the boiler house was brought from Dessau. Bituminous coal was used as fuel, but its source and consumption are not known. Hot air was sent from this house to the main building, (Point 30), where it was distributed to the workshops by hot air heaters. Hot water produced here was piped to apartment buildings some distance from the plant for central heating purposes. Two compressors, make and capacity unknown, furnished compressed air, five-seven atmospheres, to the various workshops through steel pipes laid above ground. The compressed air pipes in the plant were underground. A nump and filtering installation supplied water from a well to the plant and various buildings in the vicinity. Capacity and pressure are not known. The Soviet master mechanic and his staff had offices on the second and third floors.

Point 23 Smokestack

Brick, 35-40 m high, 4.5-5.0 m in diameter at the base, and attached to the boiler house by an underground flue system. Black smoke was emitted continuously.

Point 24 Lorry Track

Used in bringing coal from the dump (Point 25), to the boiler house. (It could be readily rerouted to reach different points in the dump.)

Point 25 Coal Dump

100 x 30 m, and about 3.5-4.0 m high. Dural tubes were stuck into the coal at irregular intervals to prevent spontaneous combustion. All coal was loaded and unloaded by hand; women were used exclusively for this labor. Coal was brought by barge up the Volga River and unloaded at a landing place on the river

25X1 and unloaded at a landing place on the river 25X1

SECRET "

25X1 E Point 26 Transformer Station A brick building, 15 x 8 x 5 m, flat, and having a slate-covered roof. A 1.0-1.2 m concrete ramp surrounded the station, except for the side nearest the fence. The building contained four transformers, make unknown, 25X1 transforming the current received from the hydro-electric 25X1 power plant 10.000 volts to 220 and 340 V. 25X1 There also were switching equipment and circuit 25X1 breakers 25X1 Point 27 Plant Entrance Wooden building, 18 x 10 x 8 m, two stories high, and having a gabled roof, covered with tile. There were two rooms and four passages for the workers use in entering the plant area. Each room had a large window facing each passage, through which Soviet women handed the workers their identification cards. Two passages led to one door, where the employees showed their identification cards to an armed plant guard. Point 28 Quard House Wooden building, $4 \times 4 \times 3$ m, which had a flat wooden roof. A plant guard admitted vehicles entering the plant. Upon departure, the cars and trucks were inspected for stolen material and the trip tickets of plant. the trucks were checked. Point 29 Apron Concrete, used for functional tests of completed airplanes, such as engine testing, hydraulic system testing, etc. Point 30 Main Building Reference is made to Enclosure (B) of this report, a plan and sectional view of the main plant building. The drawing was scaled from USAF Target Complex Mosaic, (1:2000 scale), 0154-9852-25 of Ivankovo. In spite of the fact that the building scaled about 350 m long, 25X1 the building was no longer than 200-225 m. 25X1 there was no indication of any recent changes in the building except for the addition 25X1 of the mezzanines along the shops, containing Points 30 K, L, M, and I. 25X1 25X1 Point A Design and drafting section of the OKB-1 Junkers) Group, departments 14, 15, 16, 17, 18, and 19.

SECRET

(OKB-2), Dept 30.

Point B

Chemical laboratory of the Siebel Group

	SECRET	
25X1	Aller Market Printer	25X1
	-8-	

- Point C Offices of the Production Chief, Dept 31;
 Production Planning, Dept 32; and the Chiefs
 of Quality Control, Dept 39. Quality Control
 inspectors were also in each of the shops and
 laboratories.
- Point D

 Offices of the Soviet Plant Director (PP Smirnow),
 the Soviet Chief Engineer (Wosnizenski); both German
 Chief Designers (Baade and Rosssing, Dept 1), and
 their secretaries.
- Point E Offices of the Soviet Deputy Chief Designer of OKB-2 (Beresniak, Dept 1), and the OKB-2 Preliminary Design Offices (Dept 10).
- Point F Soviet plant admiristration offices (Birukow) and the secret drawing vault (Dept 47).
- Point G Siebel design and drafting sections and the office of the Siebel Deputy Chief Designer (Heinsohn, Dept 2).
- Rooms containing the library, lofting (Dept 16d), nonsecret drawing files and drawing reproduction (Dept 43),
 and the photographic laboratory (Dept 44). The reproduction equipment consisted of four "red print" (Ret
 Pause) machines.
- Point I Siebel (OKB-2) Electrical Section (Dept 18). On the first floor was a workshop, and the second contained the office and laboratory of Dr Wehde. This group also had installations in the blockhouse (Point 8).
- Point J Materials Testing Laboratory (Dept 27). It contained the following equipment:
 - (a) Three tensilo testing machines (Zerreissmaschinen) with 250, 500, and 1000 kg capacities. Since these fixures seemed rather low,

25X1

25X1

1t was about 4.00-4.25 m high, with the ram lowered.7

- (b) Two impact besting machines (Pendelschlagwerk).
- (c) Two bending istigue testing machines (Pulsator).
- (d) Two Brinnel hardness besting machines.
- (e) One Rockwell hardness besting machine.
- (f) One scratch hardness testing machine (Risshaertepruefer).
- Offices of <u>Uhl</u> (Dept 3), Technical Liaison (Dept 4), most of the Translation Section (Dept 5), all of OKB-1 Preliminary Design (Depts 10, 11, and 12) except the Chief's office, OKB-1 Servo Mechanisms Design (Dept 20), Fire Extinguisher Design (Dept 21), Handbooks (Dept 22), Vibration Test Engineering (Lept 24), and part of Production Engineering (Dept 20).

SECRET

14,



- Point L

 Offices of the OKB-1 Deputy Chief Designer (Freytag,
 Dept 2), Bruno Marks of the OKB-1 Translation Section
 (Dept 5), Engineering Planning and Purchasing (Depts
 6, 7, 8, and 9). Chief of OKB-1 Preliminary Design
 (Wocke, Dept 10), Project Engineering (Dept 13), and
 part of Production Engineering (Dept 26).
- Point M Offic s of the OKB-2 Planning and Procurement (Dept 6), OKB-2 Stress Analysis Section (Dept 14), and the OKB-2 Power Plant Design (Dept 17).

Points N. O. P. Q. R. S. T. U. V. W and X Workshops

The outside walls were reinferred concrete with a steel frame. The long sides had one window after another, 3 m wide and 4 m high. The roofs were steel trusses, covered with wood and ter paper.

- 25X1
- 25X1 in the cross-section view /of Enclosure (B), this report/, are only approximations. The shops had a concrete floor of unknown thickness. Electric lines in the plant were laid in channels in the floor. All machines, except those run by compressed air, had individual electric power.
- <u>Point N</u> Tool and jig building section (Dept 37). It contained the following equipment:
 - (a) Two engine lathes (Spitzendrehbank). Center height above the bed was 500 mm. Genter-to-center distance was 3500 mm.
 - (b) One special shear. This machine could cut mild steel plates up to 12 mm thick. It also had provision for shearing extruded shapes.
 - (c) Two reciprocating power saws (Buegelsaegen).
 - (d) Two hand-operated presses (Spindelpressen mit Schwunggewichte).
 - (e) Four portable ony-acetylene welders.
 - (f) Four portable electric arc welders.
 - (g) One drill press with power feed (Senkrecht-Bohrmaschine), which could drill holes up to 55 mm in diameter.
 - (h) One radial drill press (Ausleger-Bohrmaschine), which could drill holes up to 55 mm in diameter.
 - (1) Five bench drill presses (Tisch-Bohrmaschinen).
 - (j) Three metal straightening tables (Richtplatter).
 - (k) Two surface plates (Anreissplatten).
 - (1) Four work benches, each having four vises.

	Secret	25X1	
25X1	m10a		

Point 0 Machine Shop, (Dept 33); it contained the following equipment:

- (a) 12-15 engine lathes. The center height above the bed varied from 100-250mm, and the center-to-center distances ranged from 500-2500 mm. Three and four jaw chucks, taper turning attachment, etc, were also available.
- (b) Two facing lathes (Plandrohbaconke). One had a 1500 mm diameter chuck, and the other a 2500 mm diameter chuck.
 - (c) Two reciprocating saws. These were power operated and could handle stock up to 200 mm in diameter.
 - (d) One circular new (Kaltkreinsange), which could out metal up to 250 mm in diameter.
 - (e) Six shapers (Schnollhobelmaschinen). The maximum stroke of the machines varied from 250-1000 mm.
- (f) Two vertical shapers (Stossmaschinen).

...

11 ...

- (g) Two planers (Langhobelmaschinen). One of these machines had a single tool holder and a had length of 2500 mm; the other had two independent tool holders and a bad length of 10 m.
- (h) Four plain milling machines (Herisontalfracemaschinen). Dividing heads were also available.
- (1) Three vertical milling machines (Vertikal-fraesmaschinen).
 - (1) Three gear hopbors (Zahnrad-fraesmaschinen).
 - (k) One gear grander (Zahnrad-schleifmaschine).
 - (1) Two drill presess with power food (Senkrocht-Bohrmaschinen).
 - (m) Two radial drill presses (Ausleger-Bohrmaschinen).
 The arm was about one meter long, 55 mm in diameter,
 and 550 mm depth.
 - (n) One horizontal bornag mill (Horizontal-Bohrmasohine) which could bore holes up to 750 mm in diameter by 1500 mm deep.
 - (c) Two precision jib borers (Feinstbohrmaschinen or Lehrenbohrwerk). These machines could bore a hole 500 mm in diameter by 1000 mm deep and were used for making lending gear cylinders.
 - (p) One surface grinder (Planschleifmaschine); the bed length (travel) was 2500 mm.
 - (q) Six automatic turret lathes. These machines had sixto eight position turrets. The center height varied from 75-150 mm.

25X1 25X1

- Point P Equipment assembly shop (Dept 34), which contained the following equipment:
 - (a) 8-12 oxy-acetylene welding booths.
 - (b) Six portable electric arc welding machines. There were no facilities for heliarc welding.
 - (c) Two small hand operated routing shears.
 - (d) Two hand operated presses.
 - (e) Five or six bench drill presses (Tisch-bohrmaschinen).
 - (f) Two steel tables (Richtplatte), 2.5 x 3 m. They were used for straightening metal parts.
 - (g) Four surface plates (Anreissplatten), 1.5 x 2 m, which were used for part layout work.
- Point Q Painting, plating, and heat-treating shop (Dept 38). Spray guns were used for painting, but no booths or exhaust fans had been set up. Anodizing, as well as plating could be done. Any kind of heat treating required in aircraft work could be done in this workshop, but there were no facilities for foundry or forge work.
- Point R Hydraulies Laboratory (Dept 28).
- <u>Point S</u> Sheet metal shop (Dept 35), which contained the following equipment:
 - (a) Two hand-operated presses.
 - (b) Two friction drive presses (Friktions-Spindelpresses).
 - (c) Two not it pinning lathes (Drueckbank).
 - (d) Four folding presses (Biegemanchinen); two of theme were gowen brakes and two were hand operated folding purposes.
 - (e) Two hydroclic precess. One had a 500 ton capacity and the other 2000; both had been made by pels in Droseldorf, Germany.
 - (f) Two squared of theare, foot operated (Blechtafel-scheren).
 - (g) One power thear; the blades were 2.5 m long.
 - (h) Two ring and circle shours (Randbiegenmaschinen).
 - (1) Four sweet straightening tables; they measured 2.5 < 3.0 m.
 - (j) Two surfa e plates.
 - (k) Three has astal rolls,
 - (1) Twelv: word benches, each with four vises.

SECTIET

	•	25X1 25X1
Point T		io Test Laboratory (Depts 23 and 40). This labora- contained the rollowing equipment:.
25X1	(a)	One drop hammer, which was used for part- fabrication and also for drop testing landing gear.
		One torsion testing machine. Specimens up to 200 mm in diameter could be mounted on this machine and steady or alternating loads of unknown magnitude could be applied.
25X1 25X1	(c)	One bending fatigue test machine. wing spars were tested in At.
	(a)	One electric are welding machine.
	(0)	One oxy-acetylene welding rig.
	(£)	Chain hoists with 1-10 ton capacity.
	(g)	One five ton overhead traveling crane, which was in the process of being installed at the laboratory.
	(h)	Approximately 50 loading cylinders. These cylinders were made in Dessau specifically for this purpose. They ranged in size from 5 x 30 cm, to 60-70 x 100 cm.
•	(1)	Structural steel base for mounting test specimens. This was permanently attached to the floor.
oint U	31ebe	ol final assembly shop (Part of Dept 36).
oint V	of th	up construction shop (Dept 41). In a separate room is building, temperature and humidity were controlled during and deging. The following equipment was in the main construction shop:
	(a)	Two horizonsal wood milling machines (Horizontal-Holzfraeson).
	(p)	Two vertical w of milling machines.
	(a)	Two wood planers.
	(d)	Two Joiners (Ober-FirmeBas).
	(e)	Two shapers (Profilfraesen).
	(r)	Two band seve.

SECRE "

(h) Two disc sanders (Schleifscheiben).

(g) Two circular table saws.

25Y1 -	SECRET	25.74
23/1	-33-	25/1

Point W Ausembly whop (Dept 36), which contained the following equipment:

- (a) Three spot welding machines (Punkt-Schweiss-maschinen). One AEG and two Siemens-Halske, all stored energy type.
- (b) Four bench drill presses.
- (c) Two bench shears; they had straight blades about 75 cm long.
- (d) Three rivet squeezers (Niethuegelmaschinen), which were powered by compressed air and had reaches of 50, 75, and 150 cm.
- (e) Four automatic rivet making machines; rivets with any shape of head could be made up to 8 mm in diameter and 40 mm in length.
- (f) Two electric refrigerators in which "ice box" rivets (purchased parts) were stored.
- (8) Three electrically driven, portable hydraulic test stands.
- (h) Two test stands for checking the electrical system.
- (1) Three portable scales for weight and balance determination (Schwerpunktswaegung).
- (1) Boresighting equipment (Nivellieren und Justieren).
- (k) Device for measuring and recording the accuracy of contours.
- (1) Work benches.

Point I Power Plant construction - OKB-2 (Dept 48).

Operations

3.	Zaved #1 was primarily concerned with the design and development of new aircraft for the USSR. Experimental models of most of the
25X1	new designs were built; but, with one exception, described below. series production was not carried out at this plant.
25X1	
25X1	group of 50-75 Soviets puilt about 40-45 missiles similar to the KF-126 or the wartime German V-1 "Buzz Bomb". They were built in
25X1	a partitioned-off section of the Assembly Shop (Dept 36). Only one German was connected with this project; a Siebel Tooling Engineer (Dept 26), Gerhard Stolberg, did the tooling and jig design work for the Soviets.
25X1	weighter work for host tools
25X1	wore pilotless. Each missile had two Argus-Rohr pulse-jet engines mounted in separate pods above, and slightly outboard of
25X1	the fuselage.

25X1 [SECRET	25X1
23/11	1.1.1	

The materials which were used received special handling and were not taken from these to be used for the other projects at Zavod Work on the missile project, however, had top priority. The Junkers Chief Dealgner, Baade, complained to the Soviet
Plant Director, Rebenko, about the interference with his projects.
Rebenko told Bande that he, Rebenko, had requested some work at
the time when workmen were standing around and Baade had nothing for them to do.

25X1 25X1 4. There were five electric trucks used for moving parts within the There was one grane in the process of being installed in tic Test Laboratory ______ There were three other 25X1 the Static Test Laboratory 25X1 overhead cranes lying expound outside the main building 25X1 25X1

The hydro-elestric power plant

furnished electricity at 10,000 v. It was converted
that the transformer house /Foint 26 of this report, to 220 and
340 v. The power supply was sometimes interrupted, but such
stoppages were rare and only lasted about an hour. The boiler 25X1 5. It was converted house had one generator of unknown capacity for emergency lighting.

Security Mousures

25X1

- 6. A dural fence (Point 5), warrounded the plant area on three sides. The dike on the lake olds completed the enclosure. road on the dike was closed by backlers located where the fence and dike met. An armed gmard was stationed at each barrier. The only openings in the fence were the employee's entrance (Point 27), and the vehicle entrance (Point 28).

 Reployees, both Societ and German, were issued their identification cards at one of the windows in the plant entrance building. Unusually intelligent Soviet girls dispersed these cards; the girls remembered on individual's features after giving him his eard for a wook and terre able to give all the cards out quite rapidly. The employer would mention his plant number (mine was No 82), and sould require a laminated plant identification card, which had the amployer's photograph, name, dete of birth, Juniors or Siebel Group, and place of work.

 These were valid until 2000 hours. These working later received a "naviehod" pass, which promitted and sold entry at all hours.

 The Plant Director (P & Shidmann), the Chief Engineer (Wosnizenski), the Administrative Deputy (Sirview), and the Chief Designers (Baade and Roessing), had special passes which they did not have to pick up and return each day. Employees had to check their briefcases or other packages at the entrance and were then permitted to walt through a passage to a door leading into the plant grounds. A plant guard, accord with a pistol, would check plant grounds. A plant guard, moned with a pistol, would check the identification card with the because to features and allow entry.
- Special lists of those corking on Sundays, overtime, and night shifts were given to the girls in the plant entrance. These lists were signed either by the Chief Designers (Baade or Rossing) or the froduction Shief (Dreuse) and the Plant Director (F P Smirnow). When leaving the plant, workers were subject to spot checks of their parmed. Those few persons who had cars were also checked. Despite these describes, much material was taken from the plant. One German, who was caught taking 8 m of electrical wire from the plant. cal wire from the plant, was imprisoned for two years. The employees relinquished their identification cards when they left the plant. Contain sections of the plant were off limits to all

STECHER

•	SECRET 25V1	
	25X1 25X1	
	Germans not working in these places. These included the warehouse (Po the transformer house (Point 26), the blockhouse (Point 8), the rocket test stand (Point 10), and the rocket fuel bunker (Point 17). The secarchives (Point 30F) were off limits to all Germans.	t engine
8.	The warehouse guard was strengthened curing the night by four dogs fas running lines. Each day all non-secret drawings were put into steel clocked. The doors to the design offices were also locked; the keyes that and offices were turned in at the plant entrance each night. All secret were put into steel boxes and taken to the secret drawing vault (Point had three locked doors and was guarded. The three locked doors, as we door to the drawing vault, were sealed. A special detail checked draft night and if any drawings were found on the tables, the responsible emplements of the plant to remove it and put it away properly. He was the and sometimes fined the following day. The mock-up shop could only be those working there or those possessing a special pass permitting entrounders and Siebel engineers could not visit the design departments of group, unless they had a special pass. Entrances to the design department guarded 24 hours a day.	o the cabinets othe cabinets et drawings 30F), which ll as the ting rooms at ployee was hen cautioned entered by y to it. the other
9. 25X1 25X1	There were fire hydrants in the part the mezzanines. The pipes were three inches in diameter. Water was I a well by an electrical pump (pressure unknown) in the boiler house (I plant did not have an automatic extinguishing system. Carbon tetrachle extinguishers were situated at many points in the plant's main buildin department drilled at regular intervals, but there were no drills for	clant and in comped from coint 22). The cride hand fire ag. The fire plant employees.
10. 25X1 25X1 25X1	in weapons handling, parachute jumping, deploying, etc. There were no precaution drills for either Soviets or Germans. The Germans received structions whatsoever as to what they should do in case of an air raid	also engaged air raid no in-
11. 25X1		
	- end -	
25X1	1	
	SECRET	
	25X1	